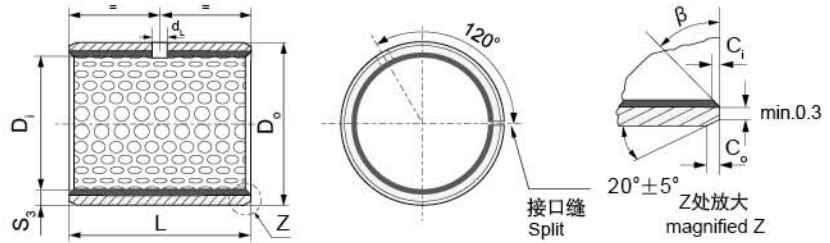


HKB-800 双金属轴承规格及公差

HKB-800 Bimetal Sleeve Bushing Specification & Tolerance



内外倒角 ID and OD chamfers

$S_3$	$C_o$	$C_i$	$\beta$
0.75	0.5±0.3	0.25±0.2	35°±5°
1.00	0.6±0.3	0.30±0.2	35°±5°
1.50	0.7±0.3	0.50±0.3	35°±5°

$S_3$	$C_o$	$C_i$	$\beta$
2.00	1.2±0.4	0.50±0.3	35°±5°
2.50	1.8±0.6	0.60±0.3	45°±5°

单位unit:mm

内径 $D_i$ $\phi d$	外径 $D_o$ $\phi D$	轴径(h8) Shaft $D_s$	座孔(H7) Housing $D_H$	压装后 内孔公差 After fixed $D_{ia}$	配合间隙 Clearance $C_D$	壁厚 Wall thickness $S_3$	油孔 Oil hole $d_L$	长度 L $^0_{-0.40}$							
								10	15	20	25	30	40	50	
10	12	10 -0.022	12 +0.018		0.170 0.010			1010	1015	1020					
12	14	12 -0.027	14 +0.018					1210	1215	1220					
14	16	14 -0.027	16 +0.018	+0.148 +0.010	0.175 0.010	0.995 0.935	4	1410	1415	1420					
15	17	15 -0.027	17 +0.018					1510	1515	1520					
16	18	16 -0.027	18 +0.018					1610	1615	1620					
18	20	18 -0.027	20 +0.021	+0.151 +0.010	0.178 0.010			1810	1815	1820	1825				
20	23	20 -0.033	23 +0.021					2010	2015	2020	2025				
22	25	22 -0.033	25 +0.021	+0.161 +0.020	0.194 0.020	1.490 1.430		2210	2215	2220	2225				
24	27	24 -0.033	27 +0.021					2410	2415	2420	2425	2430			
25	28	25 -0.033	28 +0.021						2515	2520	2525	2530			
26	30	26 -0.033	30 +0.021	+0.181 +0.040	0.214 0.040		6		2615	2620	2625	2630			
28	32	28 -0.033	32 +0.025		0.218 0.040				2815	2820	2825	2830	2840		
30	34	30 -0.033	34 +0.025						3015	3020	3025	3030	3040		
32	36	32 -0.039	36 +0.025	+0.185 +0.040		1.980 1.920			3215	3220	3225	3230	3240		
35	39	35 -0.039	39 +0.025		0.224 0.040					3520	3525	3530	3540	3550	
38	42	38 -0.039	42 +0.025							3820	3825	3830	3840	3850	
40	44	40 -0.039	44 +0.025				8			4020	4025	4030	4040	4050	

## HKB-800 双金属轴承规格及公差

## HKB-800 Bimetal Sleeve Bushing Specification &amp; Tolerance



单位unit:mm

内径 D <sub>i</sub> φd	外径 D <sub>o</sub> φD	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 Arterfixed D <sub>ia</sub>	配合间隙 Clearance C <sub>o</sub>	壁厚 Wall thickness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> <sub>-0.40</sub>							
								25	30	40	50	60	80	90	100
45	50	45 -0.039	50 +0.025	+0.225 +0.080	0.264 0.080			4525	4530	4540	4550				
50	55	50 -0.039	55 +0.030		0.269 0.080				5030	5040	5050	5060			
55	60	55 -0.046	60 +0.030						5530	5540	5550	5560			
60	65	60 -0.046	65 +0.030				8		6030	6040	6050	6060			
65	70	65 -0.046	70 +0.030	+0.230 +0.080	0.276 0.080				6530	6540	6550	6560			
70	75	70 -0.046	75 +0.030						7030	7040	7050	7060	7080		
75	80	75 -0.046	80 +0.030						7530	7540	7550	7560	7580		
80	85	80 -0.046	85 +0.035		0.281 0.080				8030	8040	8050	8060	8080	8090	
85	90	85 -0.054	90 +0.035						8530	8540	8550	8560	8580	8590	85100
90	95	90 -0.054	95 +0.035							9040	9050	9060	9080	9090	90100
95	100	95 -0.054	100 +0.035			2.460 2.400					9550	9560	9580	9590	95100
100	105	100 -0.054	105 +0.035	+0.235 +0.080	0.289 0.080						10050	10060	10080	10090	100100
105	110	105 -0.054	110 +0.035								10550	10560	10580	10590	105100
110	115	110 -0.054	115 +0.035				9.5				11050	11060	11080	11090	110100
115	120	115 -0.054	120 +0.035								11550	11560	11580	11590	115100
120	125	120 -0.054	125 +0.040								12050	12060	12080	12090	120100
125	130	125 -0.063	130 +0.040									12560	12580	12590	125100
130	135	130 -0.063	135 +0.040									13060	13080	13090	130100
135	140	135 -0.063	140 +0.040	+0.240 +0.080	0.303 0.080							13560	13580	13590	135100
140	145	140 -0.063	145 +0.040									14060	14080	14090	140100
150	155	150 -0.063	155 +0.040									15060	15080	15090	150100